



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-18/0878 of 16 April 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

PFEIFER Tension Rod System UMIX

Prefabricated tension rod system with special end connectors

Pfeifer Seil- und Hebetechnik GmbH Dr.-Karl-Lenz-Str. 66 87700 Memmingen DEUTSCHLAND

T1 T2

30 pages including 25 annexes which form an integral part of this assessment

EAD 200032-00-0602

ETA-18/0878 issued on 7 June 2019



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Specific Part

1 Technical description of the product

The construction product is a prefabricated tension rod system of different system sizes made of steel and stainless steel and is used as a kit (see Annexes B1 and B2). The tension rod system consists of tension rods with external threads which are connected to each other and to the corresponding structure by special connecting devices. The tension rods are connected to the corresponding structure by fork end connectors with two eye loops and internal thread. The fork end connectors are connected by double shear pin connections to corresponding connecting plates or intersection plates. The tension rods can be connected to each other by couplers, connectors, intersection couplers or by a double shear pin with a spade end connection.

The tension rod system comprises tension rods, fork end connectors, pins, connecting plates, intersection plates, couplers, connectors, intersection couplers, spade end connectors and adapters with metric ISO threads M 8 to M 120.

Drawings of the tension rod system and the components as well as the essential dimensions of the components are given in the Annexes to this ETA.

Dimensions and tolerances not indicated in the Annexes shall correspond to the indications laid down in the technical documentation¹ to this European Technical Assessment.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The tension rod system is intended for the use in structures with static or quasi-static loads according to EN 1990:2002, where no verification of fatigue relating to EN 1993-1-9:2005 is necessary.

The intended use comprises for instance the suspension of roof structures or vertical glazings as well as bracings and truss structures.

The tension rod system is not subjected to systematic bending.

The fork end connectors may also be connected to compression struts. The compression struts themselves are not part of the ETA.

The performances given in Section 3 are only valid if the tension rod system is used in compliance with the specifications and conditions given the Annexes.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the tension rod system of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

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The technical documentation to this European Technical Assessment is deposited with Deutsches Institut für Bautechnik and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure is handed over to the approved bodies.



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3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

3.1.1 Fork end connector, pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter

Essential characteristic	Performance			
Geometry incl. tolerances				
Dimensions incl. tolerances	See Annexes D1, D2, D4 to D8, E1, E2 and E4 to E8			
Thread incl. tolerances	LZ and L4 to Lo			
Material	See Annex C1 and C2			
Load bearing capacity	See Arrey A4 A2 E4 and E2			
Resistance to corrosion	See Annex A1, A2, F1 and F2			

3.1.2 Tension rod

Essential characteristic	Performance		
Nominal rod diameter	See Annexes D3 and E3		
Thread incl. tolerances	See Allilexes D3 and E3		
Yield strength	See Annexes C1 and C2		
Tensile strength			
Material			
Tension resistance			
Compression force	See Annex A1, A2, F1 and F2		
Resistance to corrosion			

3.2 Safety in case of fire (BWR 2)

Tension rod, fork end connector, pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter

Essential characteristic	Performance
Reaction to fire	Class A1 according to EN 13501-1:2007+A1:2009

The components of the tension rod system satisfy the requirements for performance class A1 of the characteristic reaction to fire, in accordance with the provisions of EC decision 96/603/EC (as amended).

3.3 Safety and accessibility in use (BWR 4)

Same as BWR 1.

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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 200032-00-0602, the applicable European legal act is: 98/214/EC.

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 16 April 2021 by Deutsches Institut für Bautechnik

Dr.-Ing. Ronald Schwuchow Head of Section

beglaubigt: Bertram

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Annex A

A.1 Assumptions concerning design

The design of the tension rod system is carried out under the following conditions:

The loading is static or quasi-static according to EN 1990:2002 without need of verification of fatigue relating to EN 1993-1-9:2005.

The tension rod systems are not used, when constructions are susceptible to vibrations under wind loads or wind-induced cross vibrations of the entire construction appear.¹

Dimensions, material properties and minimum screw-in lengths are observed. The minimum screw-in length in the Annexes D1, D2, D4, D5, D7, E1, E2, E4, E5 und E7 corresponds to the screw-in length "ET" less the permissible adjustment length "VW". In Annex D6 and E6, the minimum screw-in length corresponds to the screw-in length "ET".

The tension rod system is not subjected to systematic bending.

The verification concept stated in EN 1990:2002 as well as the design values of resistance stated below are used for design.

The rules given in EN 1090-2:2018 and EN ISO 12944:1998 are taken into account.

Design is carried out by the designer of the structure experienced in the field of steel structures.

If connection plates other than those assessed in the ETA are used, these are calculated according to EN 1993-1-8:2005.

Design tension resistance of the entire tension rod system:

The design value $F_{t,Rd}$ of the tension resistance of the entire tension rod system (tension rod, fork end connector, pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter) is the minimum value of the design tension resistance $F_{t,Rd,\,Tension\,Rod}$ of the tension rod.

The design values shall be determined according to EN 1993-1-1:2005 and EN 1993-1-8:2005 as follows:

$F_{t,Rd, Tension Rod} = min \{A \cdot f_{v,k}/\gamma_{M0}; 0.9 \cdot A_S \cdot f_{u,k}/\gamma_{M2}\}$

A = net cross section of the unthreaded part of the tension rod

As = of the threaded part tensile stress area of the tension rod

f_{y,k} = characteristic value of the yield strength of the tension rod material according to R_{p0,2} given in Annex C

 $f_{u,k}$ = characteristic value of the tensile strength of the tension rod material according to R_m given in Annex C

with:

 γ_{M0} = 1.0 for steel

 γ_{M0} = 1.1 for stainless steel

 $\gamma_{M2} = 1.25$

The values given for the partial safety factors γ_{M0} and γ_{M2} are recommended minimum values. They should be used in cases where no values are given in national regulations of the Member State where the tension rod system is used or in the respective National Annex to Eurocode 3.

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The national provisions of the Member State applicable for the location where the product is incorporated in the works shall be taken into account.

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Design values of the compression force of tension rods

The design value of the compression force $F_{c,Rd}$ of tension rods in combination with fork end connectors according to Annex D1 and E1 is the minimum of

- the design value of the compression force of struts in the cross-section of the thread and
- the design value of the compression force of struts calculated according to EN 1993-1-1:2005.

Design value of the compression force of struts in the cross-section of the thread $F_{c,Rd}$ should be determined as follows:

$$F_{c,Rd} = \left[\frac{\gamma_{M2}}{A_{S} \cdot f_{u,c}} + \frac{\left(\frac{B - T_{GL}}{2} + \frac{H}{50}\right) \cdot \gamma_{M0}}{W_{pl,S} \cdot f_{y,c}} \right]^{-1}$$

Where:

A_S tensile stress area of the thread

 $W_{pl,S}$ plastic section modulus of the core cross section

 $f_{y,c}$ characteristic value of the yield strength of the strut, where $f_{y,c} = R_{eH}$ characteristic value of the yield strength of the strut according to product

standard

 $f_{u,c}$ characteristic value of the tension resistance of the strut, where $f_{u,c} = R_m$ characteristic value of the tensile strength of the strut according to product

standard

The dimensions of B, T_{GL} and H are stated in Annex D1 and E1.

Recommended values for the partial safety factors γ_{M0} and γ_{M2} are:

 γ_{M0} = 1.00 for steel

 γ_{M0} = 1.10 for stainless steel

 $\gamma_{M2} = 1.25$

The design value of the compression force of struts has to be determined according to EN 1993-1-1:2005 considering the additional bending strength in consequence of one-sided contact of the gusset plates.

In addition EN 1993-1-1:2005 applies for verification against buckling.

A.2 Assumptions concerning Installation

The installation of the tension rod system is carried out under the following conditions:

The installation is only carried out according to the manufacturer's instructions. The manufacturer hands over the assembly instructions to the assembler. From the assembly instructions it is followed that, prior to installation, all components of the tension rod system shall be checked for their perfect condition and that damaged components shall not be used.

The fork end connectors are not subjected to sudden or impact loads (for instance pins of fork end connectors may not be adjusted by hammer blows).

The minimum screw-in lengths are marked in an appropriate way. The keeping of the minimum screw-in lengths in accordance with A.1 and the Annexes D1, D2, D4, D5, D7, E1, E2, E4, E5 und E7 is checked by the assembler. How to do this is described in the assembly instructions. The compliance of the screw-in lengths shall be attested with a written confirmation by a person responsible for the construction site.

All relevant components shall be checked continuously regarding corrosion damage after installation. The result of the checks should be recorded.

The conformity of the installed tension rod system with the provisions of the ETA is attested by the executing assembler.

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A.3 Indications to the manufacturer

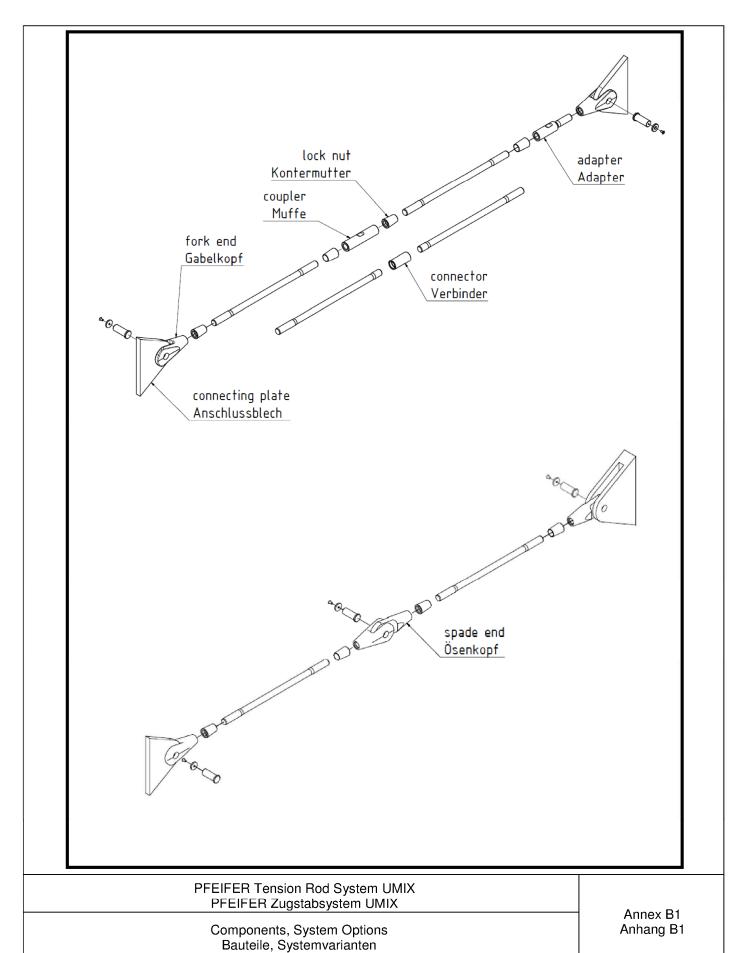
The manufacturer shall ensure that the information on the specific conditions is given to those who are concerned. This information may be given by reproduction of the European Technical Assessment. In addition all essential installation data (e.g. the minimum screw-in length in accordance with A.1 and the Annexes D1, D2, D4, D5, D7, E1, E2, E4, E5 und E7) shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The prefabricated tension rod system should be packaged and delivered as a complete unit only (Tension rod, fork end connector with pin, connecting plate, intersection plate, coupler, connector, intersection coupler, spade end connector and adapter).

The fork end connectors used for the connection to compression struts may also be delivered separately.

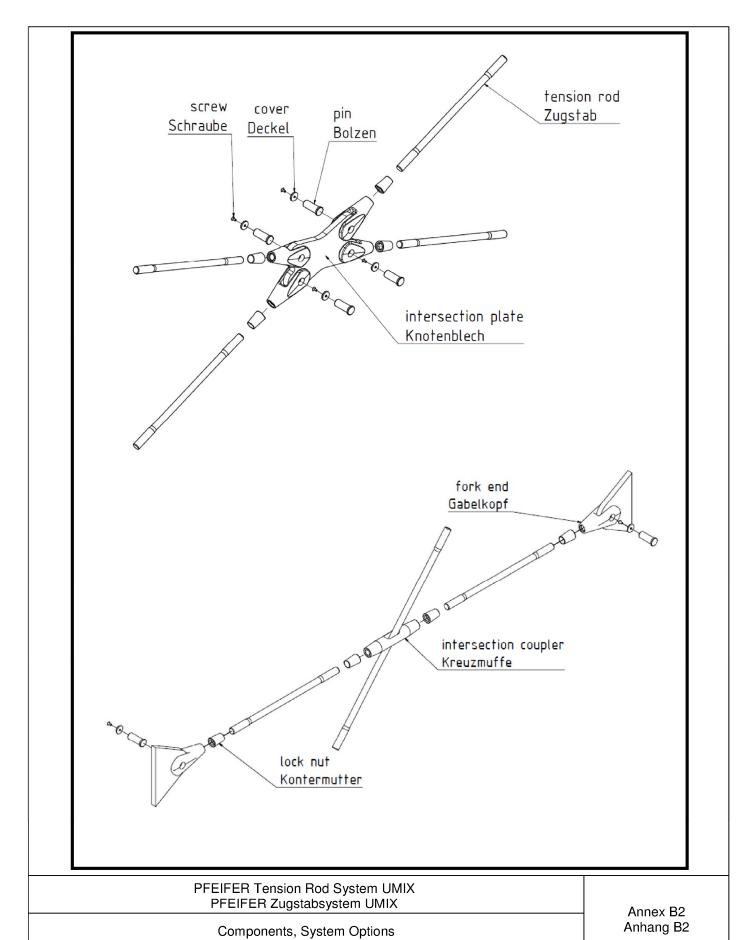
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Bauteile, Systemvarianten

Z20549.21



	Table 1.1 Steel grade, mechanical properties (minimum values) Tabelle 1.1 Stahlsorten, Mechanische Eigenschaften (Mindestwerte)										
	Steel ₍ Stahl:	=			properties (mini Eigenschaften (N	•					
Components Bauteile	Symbol Kurzname	Material-No. Werkstoff Nr.	Thickness Erzeugnissdicke t in mm	Yield strength Streckgrenze R _{p0,2} in N/mm²	Tensile strength Zugfestigkeit R _m in N/mm²	Elongation Bruchdehnung A ₅ in %	Impact strength Kerbschlagarbeit α_k in J/°C (ISO-V)				
Fork end	EN-GJS-400-18-LT	5.3103		accordin	g to/gemäß EN 15	663:2012-03					
Gabelkopf	S355J2	1.0577		according	to/gemäß EN 100	25-2:2005-04					
Pin/Bolzen	34CrNiMo6+QT	1.6582	acco	according to/gemäß EN ISO 683-2:2018-09 27/-20							
Spade End/ Ösenkopf	S355J2	1.0577		according to/gemäß EN 10025-2:2005-04							
Lock Nut/ Kontermutter	S355J2	1.0577	according to/gemäß EN 10025-2:2005-04								
Tension Rod/ Zugstab	S520*			530	710	17	27/-20				
Connecting Plate/ Anschlussblech	S355J2	1.0577		according	to/gemäß EN 100	25-2:2005-04					
Adapter	S520*/S600*			530	710	17	27/-20				
Adaptei	34CrNiMo6+QT	1.6582	based on/in Anl	ehnung an EN IS	6O 683-2:2018-09	12	27/-20				
Coupler/	S520*/S600*			530	710	17	27/-20				
Muffe	34CrNiMo6+QT	1.6582	based on/in Anl	ehnung an EN IS	60 683-2:2018-09	12	27/-20				
Intersection Coupler/	S520*/S600*			530	710	17	27/-20				
Kreuzmuffe	34CrNiMo6+QT	1.6582	based on/in Anlehnung an EN ISO 683-2:2018-09 12 2				27/-20				
Connector/	S520*/S600*			530	710	17	27/-20				
Verbinder	34CrNiMo6+QT	1.6582	based on/in Anl	ehnung an EN IS	12	27/-20					
Intersection Plate/ Knotenblech	S355J2	1.0577		according	to/gemäß EN 100	25-2:2019-10					

^{*} based on/in Anlehnung an EN 10025-3:2005-02

Table 1.1 Material / Steel grade, Mechanical Properties (minimum values)
Tabelle 1.1 Material / Stahlsorten, Mechanische Eigenschaften (Mindestwerte)

Annex C1 Anhang C1



	Steel gra Stahlsor		Mechanical properties (minimum values) Mechanische Eigenschaften (Mindestwerte)					
Components Bauteile	Symbol Kurzname	Material-No. Werkstoff Nr.	Thickness Erzeugnissdicke t in mm	Yield strength Streckgrenze R _{p0,2} in N/mm ²	Tensile strength Zugfestigkeit R _m in N/mm ²	Elongation Bruchdehnung A ₅ in %	Impact streng Kerbschlagarl it α_k in J/°C (ISO-V)	
Fork end Gabelkopf	GX2CrNiMoN22-5-3	1.4470	acc	cording to / gemä	iß EN 10283:2019	-06	30/20 27/-20	
Pin/Bolzen	X5CrNiCuNb 16-4	1.4542		according to	/gemäß EN 100	88-5:2009-07		
Spade End/ Ösenkopf	GX2CrNiMoN22-5-3	1.4470	ace	cording to / gemä	iß EN 10283:2019	-06	30/20 27/-20	
·	X2CrNiMoN29-7-2	1.4477		580	710	17	100/20 40/-40	
Tension Rod/ Zugstab	X2CrNiMoCuWN25-7-4	1.4501		580	710	17	100/20 40/-40	
	X2CrNiMoN22-5-3	1.4462		580	710	17	100/20 40/-40	
Lock Nut/ Kontermutter	X2CrNiMo17-12-2	1.4404	according to / gemäß EN 10088-5:2009-07					
Connecting Plate/ Anschlussblech	S355J2 **	1.0577	according to/gemäß EN 10025-2:2005-04					
Ansunussbiedi	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40	
Adapter	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40	
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40	
	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40	
Coupler/ Muffe	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40	
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40	
	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40	
Intersection Coupler /	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40	
Kreuzmuffe	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40	
	X2CrNiMoN29-7-2	1.4477		580	790	17	100/20 40/-40	
Connector/ Verbinder	X2CrNiMoCuWN25-7-4	1.4501		580	790	17	100/20 40/-40	
	X2CrNiMoN22-5-3	1.4462		580	790	17	100/20 40/-40	

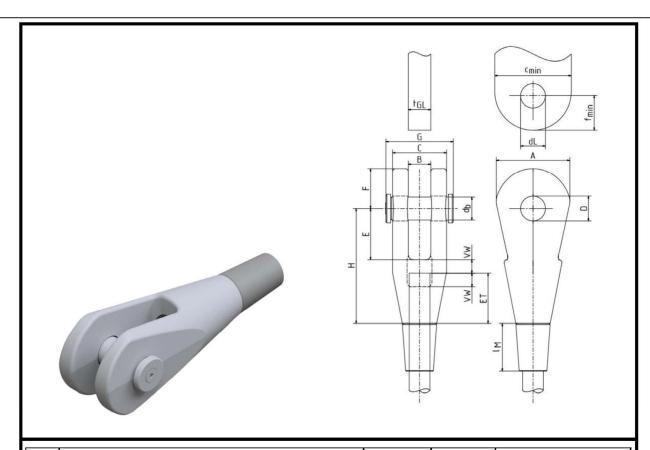
^{*} based on/in Anlehnung an EN 10025-3:2005-02

Table 1.2 Material / Steel grade, Mechanical Properties (minimum values)
Tabelle 1.2 Material / Stahlsorten, Mechanische Eigenschaften (Mindestwerte)

Annex C2 Anhang C2

^{**} Alternative Werkstoffe in Anlehnung an S355J2 und unter Berücksichtigung der Teilsicherheitsbeiwerts γμο = 1,1 für nichtrostenden Stahl

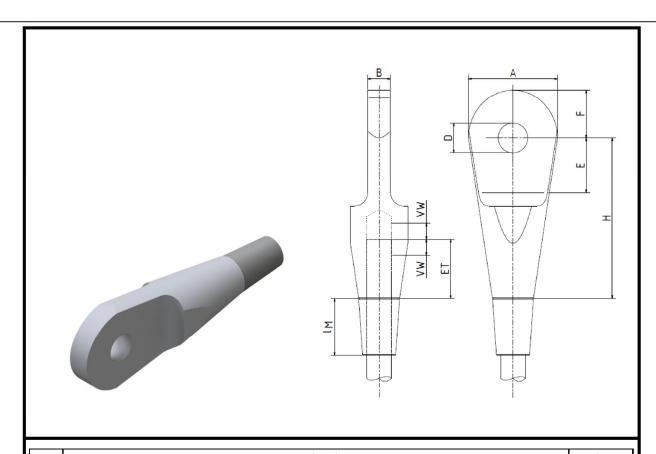




Size Größe		Fork End Gabelkopf								Pi Bol:		Lock Nut Kontermutter	(Connect Anschlu	ing Plate Issblech	
М	Α	В	С	D	Е	F	Н	ET	±VW	dB	G	IM	tGL	fmin	cmin	dL
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
8	26,0	10,0	21,0	9,0	18,5	14,5	40,5	17,5	4,5	8,0	29,0	17,0	8,0	14,5	25,0	9,0
10	32,0	12,0	25,6	11,0	22,5	17,5	50,0	22,0	5,5	10,0	34,5	21,0	10,0	17,5	31,0	11,0
12	38,5	14,0	31,0	13,5	27,5	21,5	60,5	26,0	6,5	12,0	40,5	25,0	12,0	21,5	38,0	13,5
14	47,0	17,0	36,0	16,0	32,0	26,0	73,0	32,0	9,0	14,0	45,5	31,5	15,0	26,0	45,0	16,0
16	53,0	18,0	40,0	18,0	37,0	29,0	80,0	34,0	9,0	16,0	52,0	33,0	15,0	29,0	53,0	18,0
20	66,0	23,0	51,0	22,0	45,0	35,0	100,0	43,5	11,5	20,0	65,0	42,0	20,0	35,0	66,0	22,0
24	77,0	23,5	56,5	26,0	54,0	42,0	120,0	52,0	14,0	24,0	70,5	50,0	20,0	42,0	78,0	26,0
27	87,5	23,5	61,5	30,0	60,0	48,0	134,0	58,0	16,0	27,0	78,0	55,5	20,0	48,0	88,0	30,0
30	98,0	28,5	70,5	33,0	65,0	53,0	147,0	64,5	17,5	30,0	90,0	62,0	25,0	53,0	98,0	33,0
36	115,0	28,5	79,5	39,0	76,0	62,0	174,0	77,0	21,0	36,0	99,0	73,0	25,0	62,0	115,0	39,0
42	133,0	34,0	94,0	45,0	86,0	72,0	201,0	90,0	25,0	42,0	116,0	86,0	30,0	72,0	135,0	45,0
48	151,0	39,0	108,0	51,0	96,0	82,0	227,0	102,5	28,5	48,0	130,0	98,0	35,0	82,0	153,0	51,0
52	162,0	45,0	121,0	55,0	104,0	88,0	235,0	100,0	31,0	52,0	144,0	105,0	40,0	88,0	163,0	55,0
56	176,0	45,0	126,0	59,0	111,0	95,0	252,0	107,5	33,5	56,0	149,0	113,0	40,0	95,0	175,0	59,0
60	187,0	50,0	138,0	63,0	118,0	100,0	269,0	115,5	35,5	60,0	166,0	119,5	45,0	100,0	186,0	63,0
64	200,0	50,0	144,0	67,0	125,0	107,0	286,0	123,5	37,5	64,0	172,0	127,0	45,0	107,0	199,0	67,0
70	220,0	55,0	157,0	73,0	138,0	117,0	314,0	135,0	41,0	70,0	187,0	138,0	50,0	117,0	217,0	73,0
80	257,0	65,0	181,0	83,0	155,0	133,0	356,0	153,5	47,5	80,0	215,0	155,0	60,0	133,0	254,0	83,0
90	289,0	75,0	210,0	95,0	177,0	152,0	406,0	175,0	55,0	92,0	244,0	175,0	70,0	152,0	288,0	95,0
100	325,0	80,0	233,0	109,0	200,0	174,0	453,0	193,0	60,0	106,0	273,0	190,0	75,0	174,0	321,0	109,0
110	367,0	91,0	258,0	121,0	222,0	193,0	498,0	211,0	65,0	118,0	300,0	205,0	85,0	193,0	371,0	121,0
120	400,0	101,0	283,0	132,0	240,0	210,0	540,0	230,0	70,0	129,0	325,0	220,0	95,0	210,0	394,0	132,0

Fork End Gabelkopf Annex D1 Anhang D1

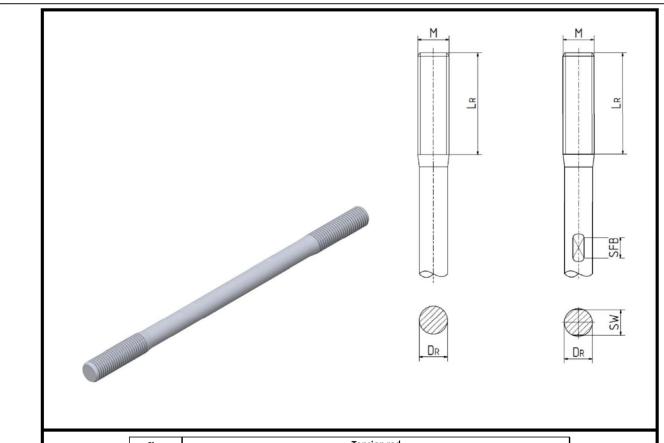




Größe	Spade End Ösenkopf									
М	Α	В	D	E	F	Н	ET	±VW	IM	
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
8	25,0	8,0	9,0	16,5	14,5	47,5	17,5	4,5	17,0	
10	31,0	10,0	11,0	20,5	17,5	59,0	22,0	5,5	21,0	
12	38,0	12,0	13,5	24,5	21,5	70,5	26,0	6,5	25,0	
14	45,0	15,0	16,0	29,0	26,0	86,0	32,0	9,0	31,5	
16	53,0	15,0	18,0	33,0	29,0	93,0	34,0	9,0	33,0	
20	66,0	20,0	22,0	40,0	35,0	117,0	43,5	11,5	42,0	
24	78,0	20,0	26,0	48,0	42,0	141,0	52,0	14,0	50,0	
27	88,0	20,0	30,0	54,0	48,0	159,0	58,0	16,0	55,5	
30	98,0	25,0	33,0	59,0	53,0	173,0	64,5	17,5	62,0	
36	115,0	25,0	39,0	66,0	62,0	205,0	77,0	21,0	73,0	
42	135,0	30,0	45,0	78,0	72,0	240,0	90,0	25,0	86,0	
48	153,0	35,0	51,0	87,0	82,0	270,0	102,5	28,5	98,0	
52	163,0	40,0	55,0	94,0	88,0	283,0	100,0	31,0	105,0	
56	175,0	40,0	59,0	100,0	95,0	305,0	107,5	33,5	113,0	
60	186,0	45,0	63,0	106,0	100,0	320,0	115,5	35,5	119,5	
64	199,0	45,0	67,0	112,0	107,0	343,0	123,5	37,5	127,0	
70	217,0	50,0	73,0	124,0	117,0	375,0	135,0	41,0	138,0	
80	254,0	60,0	83,0	139,0	133,0	422,0	153,5	47,5	155,0	
90	288,0	70,0	95,0	158,5	152,0	481,5	175,0	55,0	175,0	
100	321,0	75,0	109,0	180,0	174,0	539,0	193,0	60,0	190,0	
110	371,0	85,0	121,0	200,0	193,0	584,0	211,0	65,0	205,0	
120	394,0	95,0	132,0	216,0	210,0	640,0	230,0	70,0	220,0	

Spade End Ösenkopf Annex D2 Anhang D2

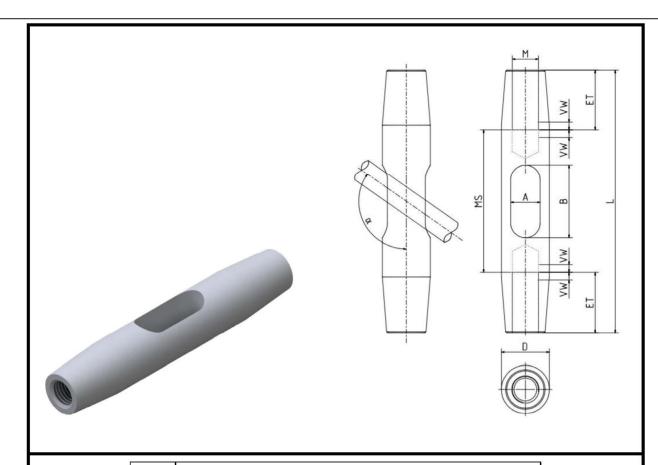




Size Größe		Tension rod Zugstab							
М	DR	LR	SFB	sw					
mm	mm	mm	mm	mm					
8	7,0	26,0	12,0	6,3					
10	9,0	32,5	12,0	8,0					
12	10,5	38,5	12,0	9,5					
14	12,5	48,0	12,0	11,0					
16	14,5	51,0	16,0	13,0					
20	18,0	65,0	16,0	16,5					
24	22,0	78,0	16,0	20,0					
27	25,0	87,5	16,0	23,0					
30	28,0	97,0	20,0	25,0					
36	33,0	116,0	20,0	30,0					
42	39,0	136,0	20,0	36,0					
48	45,0	155,0	20,0	41,0					
52	49,0	157,0							
56	52,0	169,0							
60	56,0	181,0							
64	60,0	193,0							
70	66,0	212,0							
80	76,0	241,0							
90	86,0	275,0							
100	96,0	303,0							
110	106,0	331,0							
120	116,0	360,0							

Tension Rod Zugstab Annex D3 Anhang D3



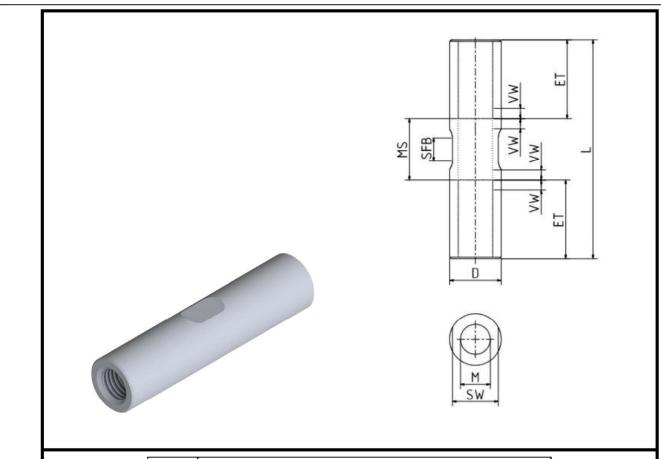


Size Größe	Intersection Coupler Kreuzmuffe							
М	L	D	MS	Α	В	α	ET	±VW
mm	mm	mm	mm	mm	mm	۰	mm	mm
8	86,0	16,0	51,0	10,5	26,0	125,0	17,5	4,5
10	106,0	20,0	62,0	13,0	31,0	125,0	22,0	5,5
12	126,0	23,0	74,0	15,0	36,0	125,0	26,0	6,5
14	149,0	27,0	85,0	17,0	41,0	125,0	32,0	9,0
16	162,0	30,0	94,0	19,0	48,0	125,0	34,0	9,0
20	203,0	37,0	116,0	23,0	57,0	125,0	43,5	11,5
24	241,0	44,0	137,0	27,0	67,0	125,0	52,0	14,0
27	271,0	49,0	155,0	30,0	78,0	125,0	58,0	16,0
30	300,0	55,0	171,0	34,0	84,0	125,0	64,5	17,5
36	332,0	65,0	178,0	40,0	100,0	125,0	77,0	21,0
42	389,0	76,0	209,0	46,0	117,0	125,0	90,0	25,0
48	443,0	86,0	238,0	52,0	133,0	125,0	102,5	28,5
52	460,0	94,0	260,0	57,0	146,0	125,0	100,0	31,0
56	497,0	101,0	282,0	61,0	159,0	125,0	107,5	33,5
60	534,0	108,0	303,0	65,0	172,0	125,0	115,5	35,5
64	563,0	115,0	316,0	69,0	177,0	125,0	123,5	37,5
70	614,0	126,0	344,0	76,0	192,0	125,0	135,0	41,0
80	704,0	144,0	397,0	86,0	222,0	125,0	153,5	47,5
90	800,0	162,0	450,0	96,0	250,0	125,0	175,0	55,0
100	884,0	180,0	498,0	106,0	278,0	125,0	193,0	60,0
110	968,0	198,0	546,0	116,0	306,0	125,0	211,0	65,0
120	1055,0	216,0	595,0	126,0	335,0	125,0	230,0	70,0

Intersection Coupler Kreuzmuffe

Annex D4 Anhang D4

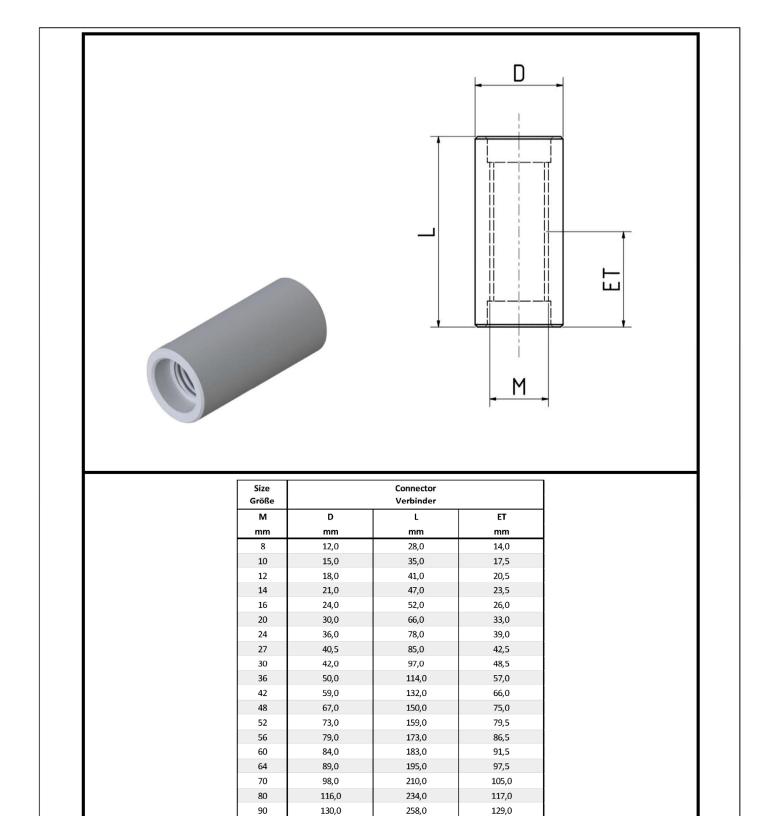




Size Größe		Coupler Muffe								
М	L	D	MS	SFB	sw	ET	±vw			
mm	mm	mm	mm	mm	mm	mm	mm			
8	56,0	12,0	21,0	12,0	11,0	17,5	4,5			
10	68,0	15,0	24,0	12,0	13,0	22,0	5,5			
12	80,0	18,0	28,0	12,0	16,0	26,0	6,5			
14	92,0	21,0	28,0	12,0	19,0	32,0	9,0			
16	104,0	24,0	36,0	16,0	22,0	34,0	9,0			
20	129,0	30,0	42,0	16,0	27,0	43,5	11,5			
24	153,0	36,0	49,0	16,0	32,0	52,0	14,0			
27	171,0	40,5	55,0	16,0	36,0	58,0	16,0			
30	196,0	45,0	67,0	20,0	40,0	64,5	17,5			
36	232,0	54,0	78,0	20,0	49,0	77,0	21,0			
42	269,0	63,0	89,0	20,0	57,0	90,0	25,0			
48	306,0	72,0	101,0	20,0	65,0	102,5	28,5			
52	266,0	78,0	66,0			100,0	31,0			
56	288,0	84,0	73,0			107,5	33,5			
60	308,0	90,0	77,0			115,5	35,5			
64	327,0	96,0	80,0			123,5	37,5			
70	358,0	105,0	88,0			135,0	41,0			
80	408,0	120,0	101,0			153,5	47,5			
90	466,0	135,0	116,0			175,0	55,0			
100	512,0	150,0	126,0			193,0	60,0			
110	558,0	165,0	136,0			211,0	65,0			
120	606,0	180,0	146,0			230,0	70,0			

Coupler Muffe Annex D5 Anhang D5





145,0

160,0

174,0

100

110

120

Connector Verbinder Annex D6 Anhang D6

141,0

153,0

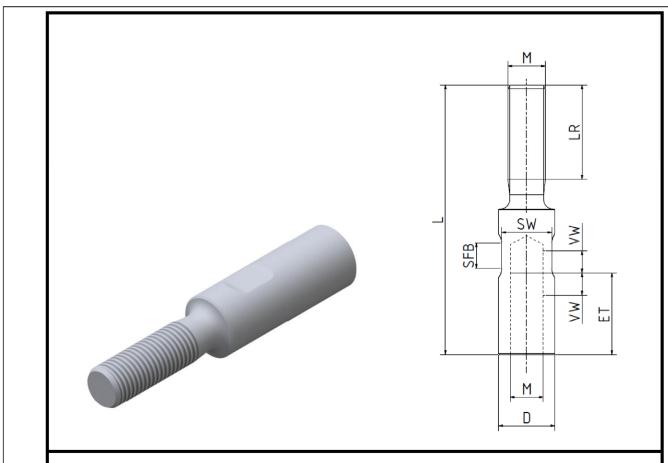
165,0

282,0

306,0

330,0

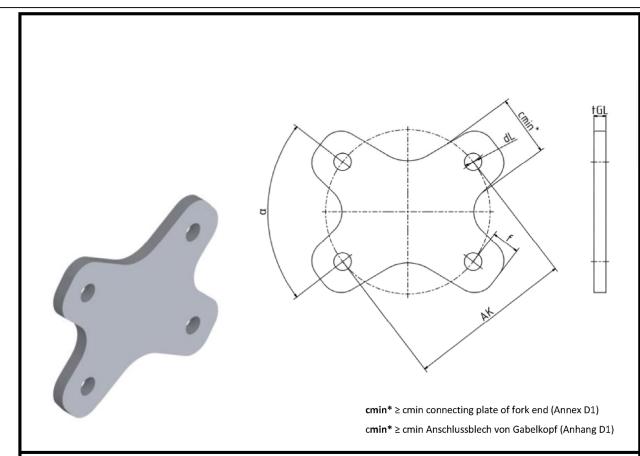




Size Größe	Adapter Adapter								
М	L	D	LR	SFB	sw	ET	±vw		
mm	mm	mm	mm	mm	mm	mm	mm		
8	60,0	12,0	20,0	12,0	11,0	17,5	4,5		
10	74,0	15,0	25,0	12,0	13,0	22,0	5,5		
12	89,0	18,0	30,0	12,0	16,0	26,0	6,5		
14	107,0	21,0	37,0	12,0	19,0	32,0	9,0		
16	113,5	24,0	39,0	16,0	22,0	34,0	9,0		
20	144,0	30,0	50,0	16,0	27,0	43,5	11,5		
24	172,0	36,0	60,0	16,0	32,0	52,0	14,0		
27	191,0	40,5	68,0	16,0	36,0	58,0	16,0		
30	214,0	45,0	75,0	20,0	40,0	64,5	17,5		
36	242,0	54,0	90,0	20,0	49,0	77,0	21,0		
42	283,0	63,0	106,0	20,0	57,0	90,0	25,0		
48	322,0	72,0	121,0	20,0	65,0	102,5	28,5		
52	336,0	78,0	131,0			100,0	31,0		
56	362,0	84,0	141,0			107,5	33,5		
60	380,0	90,0	151,0			115,5	35,5		
64	412,0	96,0	161,0			123,5	37,5		
70	459,0	105,0	176,0			135,0	41,0		
80	520,0	120,0	201,0			153,5	47,5		
90	586,0	135,0	230,0			175,0	55,0		
100	643,0	150,0	253,0			193,0	60,0		
110	691,0	165,0	276,0			211,0	65,0		
120	750,0	180,0	300,0			230,0	70,0		

Adapter Adapter Annex D7 Anhang D7

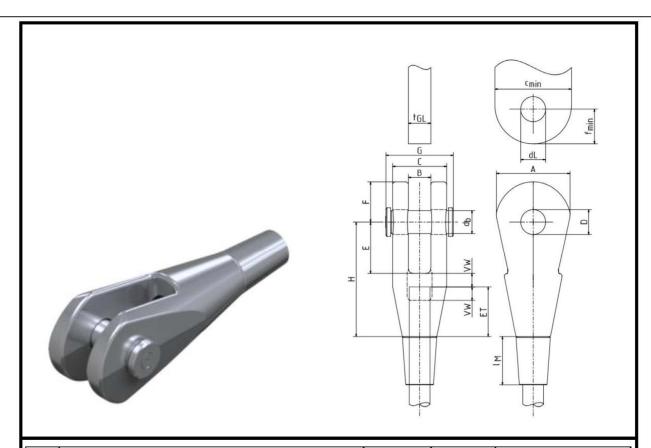




Size Größe				Intersecti	
M	tGL	dL	f	AK	
					Anwendungsbereich / application range α
mm	mm	mm	mm	mm	
8	8,0	9,0	14,5	83,0	40-90
10	10,0	11,0	17,5	103,0	40-90
12	12,0	13,5	21,5	125,0	40-90
14	15,0	16,0	26,0	148,0	40-90
16	15,0	18,0	29,0	165,0	40-90
20	20,0	22,0	35,0	205,0	40-90
24	20,0	26,0	42,0	245,0	40-90
27	20,0	30,0	48,0	270,0	40-90
30	25,0	33,0	53,0	309,0	40-90
36	25,0	39,0	62,0	356,0	40-90
42	30,0	45,0	72,0	410,0	40-90
48	35,0	51,0	82,0	475,0	40-90
52	40,0	55,0	88,0	509,0	40-90
56	40,0	59,0	95,0	551,0	40-90
60	45,0	63,0	100,0	585,0	40-90
64	45,0	67,0	107,0	626,0	40-90
70	50,0	73,0	117,0	683,0	40-90
80	60,0	83,0	133,0	784,0	40-90
90	70,0	95,0	152,0	885,0	40-90
100	75,0	109,0	174,0	971,0	40-90
110	85,0	121,0	193,0	1080,0	40-90
120	95,0	132,0	210,0	1180,0	40-90

Intersection Plate Knotenblech Annex D8 Anhang D8

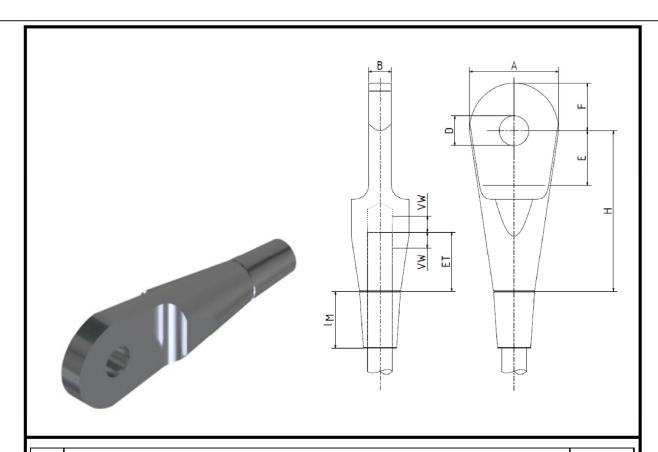




Size Größe		Fork End Gabelkopf					Pi Bol:		Lock Nut Kontermutter)	Connecti Anschlu	•	H			
М	Α	В	С	D	E	F	Н	ET	±VW	dB	G	IM	tGL	fmin	cmin	dL
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
8	26,0	10,0	21,0	9,0	18,5	14,5	40,5	17,5	4,5	8,0	29,0	17,0	8,0	14,5	25,0	9,0
10	32,0	12,0	25,6	11,0	22,5	17,5	50,0	22,0	5,5	10,0	34,5	21,0	10,0	17,5	31,0	11,0
12	38,5	14,0	31,0	13,5	27,5	21,5	60,5	26,0	6,5	12,0	40,5	25,0	12,0	21,5	38,0	13,5
14	47,0	17,0	36,0	16,0	32,0	26,0	73,0	32,0	9,0	14,0	45,5	31,5	15,0	26,0	45,0	16,0
16	53,0	18,0	40,0	18,0	37,0	29,0	80,0	34,0	9,0	16,0	52,0	33,0	15,0	29,0	53,0	18,0
20	66,0	23,0	51,0	22,0	45,0	35,0	100,0	43,5	11,5	20,0	65,0	42,0	20,0	35,0	66,0	22,0
24	77,0	23,5	56,5	26,0	54,0	42,0	120,0	52,0	14,0	24,0	70,5	50,0	20,0	42,0	78,0	26,0
27	87,5	23,5	61,5	30,0	60,0	48,0	134,0	58,0	16,0	27,0	78,0	55,5	20,0	48,0	88,0	30,0
30	98,0	28,5	70,5	33,0	65,0	53,0	147,0	64,5	17,5	30,0	90,0	62,0	25,0	53,0	98,0	33,0
36	115,0	28,5	79,5	39,0	76,0	62,0	174,0	77,0	21,0	36,0	99,0	73,0	25,0	62,0	115,0	39,0
42	133,0	34,0	94,0	45,0	86,0	72,0	201,0	90,0	25,0	42,0	116,0	86,0	30,0	72,0	135,0	45,0
48	151,0	39,0	108,0	51,0	96,0	82,0	227,0	102,5	28,5	48,0	130,0	98,0	35,0	82,0	153,0	51,0
52	162,0	45,0	121,0	55,0	104,0	88,0	235,0	100,0	31,0	52,0	144,0	105,0	40,0	88,0	163,0	55,0
56	176,0	45,0	126,0	59,0	111,0	95,0	252,0	107,5	33,5	56,0	149,0	113,0	40,0	95,0	175,0	59,0
60	187,0	50,0	138,0	63,0	118,0	100,0	269,0	115,5	35,5	60,0	166,0	119,5	45,0	100,0	186,0	63,0
64	200,0	50,0	144,0	67,0	125,0	107,0	286,0	123,5	37,5	64,0	172,0	127,0	45,0	107,0	199,0	67,0
70	220,0	55,0	157,0	73,0	138,0	117,0	314,0	135,0	41,0	70,0	187,0	138,0	50,0	117,0	217,0	73,0
80	257,0	65,0	181,0	83,0	155,0	133,0	356,0	153,5	47,5	80,0	215,0	155,0	60,0	133,0	254,0	83,0
90	289,0	75,0	210,0	95,0	177,0	152,0	406,0	175,0	55,0	92,0	244,0	175,0	70,0	152,0	288,0	95,0
100	325,0	80,0	233,0	109,0	200,0	174,0	453,0	193,0	60,0	106,0	273,0	190,0	75,0	174,0	321,0	109,0
110	367,0	91,0	258,0	121,0	222,0	193,0	498,0	211,0	65,0	118,0	300,0	205,0	85,0	193,0	371,0	121,0
120	400,0	101,0	283,0	132,0	240,0	210,0	540,0	230,0	70,0	129,0	325,0	220,0	95,0	210,0	394,0	132,0

Fork End Gabelkopf Annex E1 Anhang E1

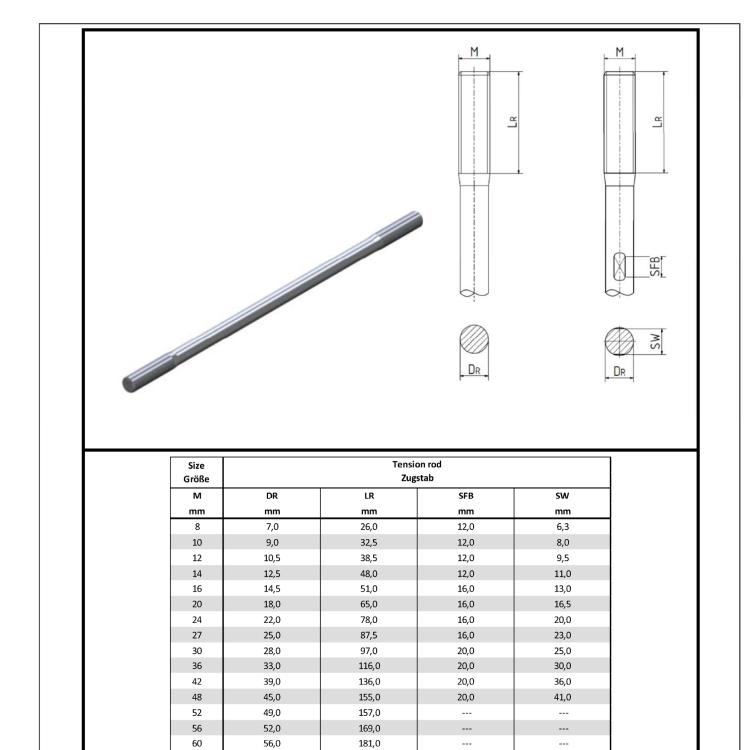




8 25,0 8,0 9,0 16,5 14,5 47,5 17,5 4,5 17,0 10 31,0 10,0 11,0 20,5 17,5 59,0 22,0 5,5 21,0 12 38,0 12,0 13,5 24,5 21,5 70,5 26,0 6,5 25,0 14 45,0 15,0 16,0 29,0 26,0 86,0 32,0 9,0 31,5 16 53,0 15,0 18,0 33,0 29,0 93,0 34,0 9,0 33,0 20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 17	Size Größe	Spade End Ösenkopf							Lock Nut Kontermutter	
8 25,0 8,0 9,0 16,5 14,5 47,5 17,5 4,5 17,0 10 31,0 10,0 11,0 20,5 17,5 59,0 22,0 5,5 21,0 12 38,0 12,0 13,5 24,5 21,5 70,5 26,0 6,5 25,0 14 45,0 15,0 16,0 29,0 26,0 86,0 32,0 9,0 31,5 16 53,0 15,0 18,0 33,0 29,0 93,0 34,0 9,0 33,0 20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 17	М	Α	В	D	E	F	Н	ET	±VW	IM
10 31,0 10,0 11,0 20,5 17,5 59,0 22,0 5,5 21,0 12 38,0 12,0 13,5 24,5 21,5 70,5 26,0 6,5 25,0 14 45,0 15,0 16,0 29,0 26,0 86,0 32,0 9,0 31,5 16 53,0 15,0 18,0 33,0 29,0 93,0 34,0 9,0 33,0 20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
12 38,0 12,0 13,5 24,5 21,5 70,5 26,0 6,5 25,0 14 45,0 15,0 16,0 29,0 26,0 86,0 32,0 9,0 31,5 16 53,0 15,0 18,0 33,0 29,0 93,0 34,0 9,0 33,0 20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0	8	25,0	8,0	9,0	16,5	14,5	47,5	17,5	4,5	17,0
14 45,0 15,0 16,0 29,0 26,0 86,0 32,0 9,0 31,5 16 53,0 15,0 18,0 33,0 29,0 93,0 34,0 9,0 33,0 20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0	10	31,0	10,0	11,0	20,5	17,5	59,0	22,0	5,5	21,0
16 53,0 15,0 18,0 33,0 29,0 93,0 34,0 9,0 33,0 20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 <td>12</td> <td>38,0</td> <td>12,0</td> <td>13,5</td> <td>24,5</td> <td>21,5</td> <td>70,5</td> <td>26,0</td> <td>6,5</td> <td>25,0</td>	12	38,0	12,0	13,5	24,5	21,5	70,5	26,0	6,5	25,0
20 66,0 20,0 22,0 40,0 35,0 117,0 43,5 11,5 42,0 24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,6 60 186,0 45,0 63,0 106,0 10	14	45,0	15,0	16,0	29,0	26,0	86,0	32,0	9,0	31,5
24 78,0 20,0 26,0 48,0 42,0 141,0 52,0 14,0 50,0 27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 <t< td=""><td>16</td><td>53,0</td><td>15,0</td><td>18,0</td><td>33,0</td><td>29,0</td><td>93,0</td><td>34,0</td><td>9,0</td><td>33,0</td></t<>	16	53,0	15,0	18,0	33,0	29,0	93,0	34,0	9,0	33,0
27 88,0 20,0 30,0 54,0 48,0 159,0 58,0 16,0 55,5 30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0	20	66,0	20,0	22,0	40,0	35,0	117,0	43,5	11,5	42,0
30 98,0 25,0 33,0 59,0 53,0 173,0 64,5 17,5 62,0 36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0	24	78,0	20,0	26,0	48,0	42,0	141,0	52,0	14,0	50,0
36 115,0 25,0 39,0 66,0 62,0 205,0 77,0 21,0 73,0 42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0<	27	88,0	20,0	30,0	54,0	48,0	159,0	58,0	16,0	55,5
42 135,0 30,0 45,0 78,0 72,0 240,0 90,0 25,0 86,0 48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 <td< td=""><td>30</td><td>98,0</td><td>25,0</td><td>33,0</td><td>59,0</td><td>53,0</td><td>173,0</td><td>64,5</td><td>17,5</td><td>62,0</td></td<>	30	98,0	25,0	33,0	59,0	53,0	173,0	64,5	17,5	62,0
48 153,0 35,0 51,0 87,0 82,0 270,0 102,5 28,5 98,0 52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 321,0 75,0 109,0	36	115,0	25,0	39,0	66,0	62,0	205,0	77,0	21,0	73,0
52 163,0 40,0 55,0 94,0 88,0 283,0 100,0 31,0 105,0 56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,0 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	42	135,0	30,0	45,0	78,0	72,0	240,0	90,0	25,0	86,0
56 175,0 40,0 59,0 100,0 95,0 305,0 107,5 33,5 113,6 60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,6 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	48	153,0	35,0	51,0	87,0	82,0	270,0	102,5	28,5	98,0
60 186,0 45,0 63,0 106,0 100,0 320,0 115,5 35,5 119,0 64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	52	163,0	40,0	55,0	94,0	88,0	283,0	100,0	31,0	105,0
64 199,0 45,0 67,0 112,0 107,0 343,0 123,5 37,5 127,0 70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,1 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	56	175,0	40,0	59,0	100,0	95,0	305,0	107,5	33,5	113,0
70 217,0 50,0 73,0 124,0 117,0 375,0 135,0 41,0 138,0 80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,1 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	60	186,0	45,0	63,0	106,0	100,0	320,0	115,5	35,5	119,5
80 254,0 60,0 83,0 139,0 133,0 422,0 153,5 47,5 155,0 90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	64	199,0	45,0	67,0	112,0	107,0	343,0	123,5	37,5	127,0
90 288,0 70,0 95,0 158,5 152,0 481,5 175,0 55,0 175,0 100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	70	217,0	50,0	73,0	124,0	117,0	375,0	135,0	41,0	138,0
100 321,0 75,0 109,0 180,0 174,0 539,0 193,0 60,0 190,0	80	254,0	60,0	83,0	139,0	133,0	422,0	153,5	47,5	155,0
	90	288,0	70,0	95,0	158,5	152,0	481,5	175,0	55,0	175,0
110 371,0 85,0 121,0 200,0 193,0 584,0 211,0 65,0 205,0	100	321,0	75,0	109,0	180,0	174,0	539,0	193,0	60,0	190,0
	110	371,0	85,0	121,0	200,0	193,0	584,0	211,0	65,0	205,0
120 394,0 95,0 132,0 216,0 210,0 640,0 230,0 70,0 220,0	120	394,0	95,0	132,0	216,0	210,0	640,0	230,0	70,0	220,0

Spade End Ösenkopf Annex E2 Anhang E2





193,0

212,0

241,0

275,0

303,0

331,0

360,0

PFEIFER Tension Rod System UMIX stainless steel PFEIFER Zugstabsystem UMIX nichtrostender Stahl

60,0

66,0

76,0

86,0

96,0

106,0

116,0

64

70

80

90

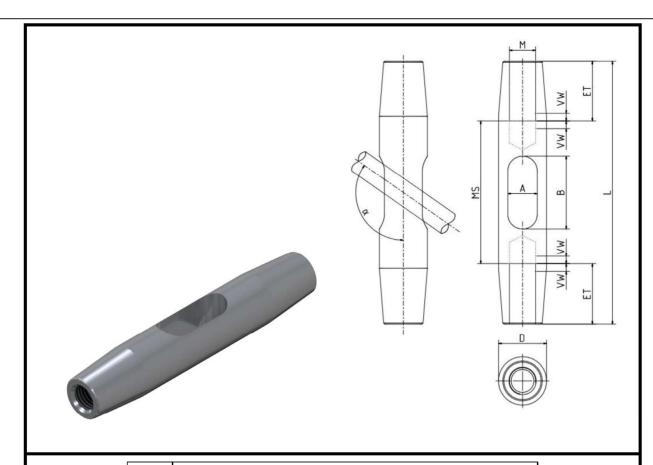
100

110

120

Tension Rod Zugstab Annex E3 Anhang E3



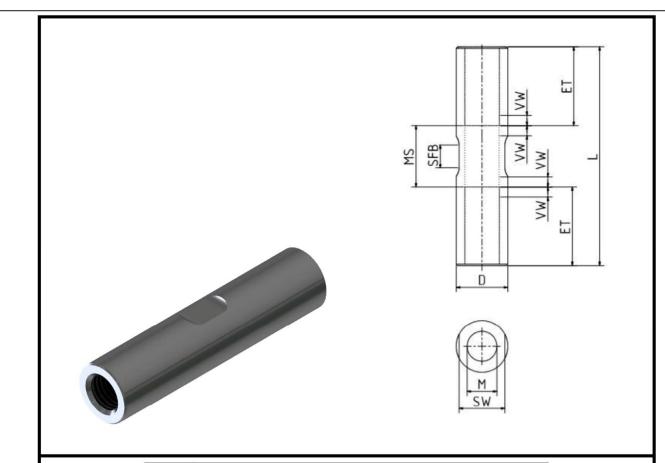


Size Größe	Intersection Coupler Kreuzmuffe							
М	L	D	MS	Α	В	α	ET	±VW
mm	mm	mm	mm	mm	mm	۰	mm	mm
8	86,0	16,0	51,0	10,5	26,0	125,0	17,5	4,5
10	106,0	20,0	62,0	13,0	31,0	125,0	22,0	5,5
12	126,0	23,0	74,0	15,0	36,0	125,0	26,0	6,5
14	149,0	27,0	85,0	17,0	41,0	125,0	32,0	9,0
16	162,0	30,0	94,0	19,0	48,0	125,0	34,0	9,0
20	203,0	37,0	116,0	23,0	57,0	125,0	43,5	11,5
24	241,0	44,0	137,0	27,0	67,0	125,0	52,0	14,0
27	271,0	49,0	155,0	30,0	78,0	125,0	58,0	16,0
30	300,0	55,0	171,0	34,0	84,0	125,0	64,5	17,5
36	332,0	65,0	178,0	40,0	100,0	125,0	77,0	21,0
42	389,0	76,0	209,0	46,0	117,0	125,0	90,0	25,0
48	443,0	86,0	238,0	52,0	133,0	125,0	102,5	28,5
52	460,0	94,0	260,0	57,0	146,0	125,0	100,0	31,0
56	497,0	101,0	282,0	61,0	159,0	125,0	107,5	33,5
60	534,0	108,0	303,0	65,0	172,0	125,0	115,5	35,5
64	563,0	115,0	316,0	69,0	177,0	125,0	123,5	37,5
70	614,0	126,0	344,0	76,0	192,0	125,0	135,0	41,0
80	704,0	144,0	397,0	86,0	222,0	125,0	153,5	47,5
90	800,0	162,0	450,0	96,0	250,0	125,0	175,0	55,0
100	884,0	180,0	498,0	106,0	278,0	125,0	193,0	60,0
110	968,0	198,0	546,0	116,0	306,0	125,0	211,0	65,0
120	1055,0	216,0	595,0	126,0	335,0	125,0	230,0	70,0

Intersection Coupler Kreuzmuffe

Annex E4 Anhang E4

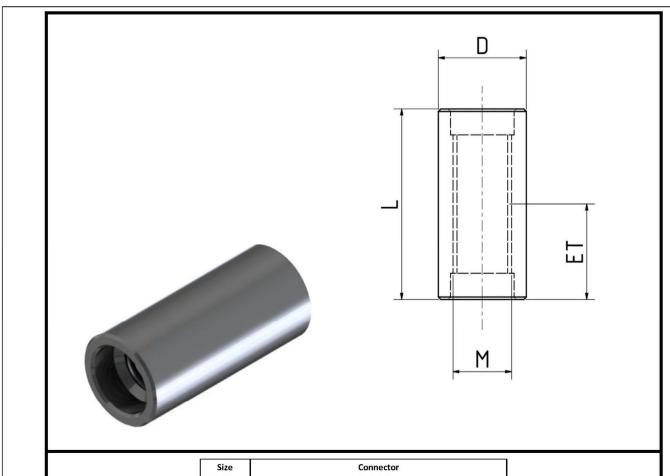




Size Größe				Coupler Muffe			
M	L	D	MS	SFB	sw	ET	±vw
mm	mm	mm	mm	mm	mm	mm	mm
8	56,0	12,0	21,0	12,0	11,0	17,5	4,5
10	68,0	15,0	24,0	12,0	13,0	22,0	5,5
12	80,0	18,0	28,0	12,0	16,0	26,0	6,5
14	92,0	21,0	28,0	12,0	19,0	32,0	9,0
16	104,0	24,0	36,0	16,0	22,0	34,0	9,0
20	129,0	30,0	42,0	16,0	27,0	43,5	11,5
24	153,0	36,0	49,0	16,0	32,0	52,0	14,0
27	171,0	40,5	55,0	16,0	36,0	58,0	16,0
30	196,0	45,0	67,0	20,0	40,0	64,5	17,5
36	232,0	54,0	78,0	20,0	49,0	77,0	21,0
42	269,0	63,0	89,0	20,0	57,0	90,0	25,0
48	306,0	72,0	101,0	20,0	65,0	102,5	28,5
52	266,0	78,0	66,0			100,0	31,0
56	288,0	84,0	73,0			107,5	33,5
60	308,0	90,0	77,0			115,5	35,5
64	327,0	96,0	80,0			123,5	37,5
70	358,0	105,0	88,0			135,0	41,0
80	408,0	120,0	101,0			153,5	47,5
90	466,0	135,0	116,0			175,0	55,0
100	512,0	150,0	126,0			193,0	60,0
110	558,0	165,0	136,0			211,0	65,0
120	606,0	180,0	146,0			230,0	70,0

Coupler Muffe Annex E5 Anhang E5

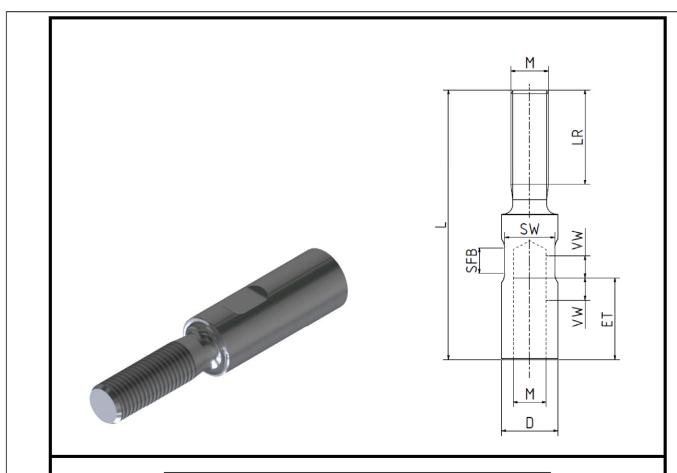




Size Größe	Connector Verbinder					
М	D	L	ET			
mm	mm	mm	mm			
8	12,0	28,0	14,0			
10	15,0	35,0	17,5			
12	18,0	41,0	20,5			
14	21,0	47,0	23,5			
16	24,0	52,0	26,0			
20	30,0	66,0	33,0			
24	36,0	78,0	39,0			
27	40,5	85,0	42,5			
30	42,0	97,0	48,5			
36	50,0	114,0	57,0			
42	59,0	132,0	66,0			
48	67,0	150,0	75,0			
52	73,0	159,0	79,5			
56	79,0	173,0	86,5			
60	84,0	183,0	91,5			
64	89,0	195,0	97,5			
70	98,0	210,0	105,0			
80	116,0	234,0	117,0			
90	130,0	258,0	129,0			
100	145,0	282,0	141,0			
110	160,0	306,0	153,0			
120	174,0	330,0	165,0			

Connector Verbinder Annex E6 Anhang E6

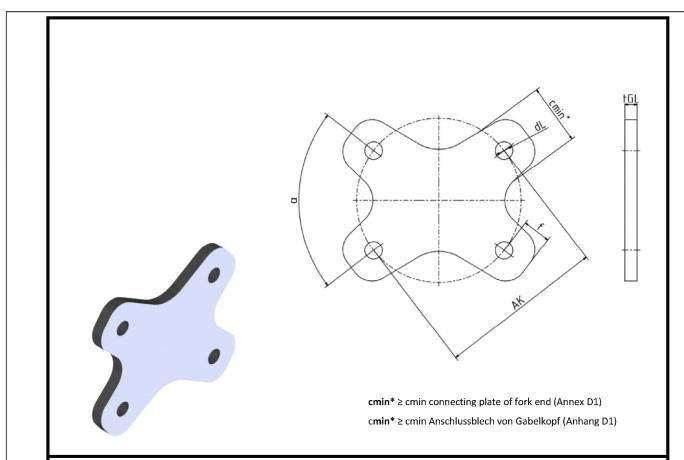




Size Größe				Adapter Adapter			
М	L	D	LR	SFB	sw	ET	±VW
mm	mm	mm	mm	mm	mm	mm	mm
8	60,0	12,0	20,0	12,0	11,0	17,5	4,5
10	74,0	15,0	25,0	12,0	13,0	22,0	5,5
12	89,0	18,0	30,0	12,0	16,0	26,0	6,5
14	107,0	21,0	37,0	12,0	19,0	32,0	9,0
16	113,5	24,0	39,0	16,0	22,0	34,0	9,0
20	144,0	30,0	50,0	16,0	27,0	43,5	11,5
24	172,0	36,0	60,0	16,0	32,0	52,0	14,0
27	191,0	40,5	68,0	16,0	36,0	58,0	16,0
30	214,0	45,0	75,0	20,0	40,0	64,5	17,5
36	242,0	54,0	90,0	20,0	49,0	77,0	21,0
42	283,0	63,0	106,0	20,0	57,0	90,0	25,0
48	322,0	72,0	121,0	20,0	65,0	102,5	28,5
52	336,0	78,0	131,0			100,0	31,0
56	362,0	84,0	141,0			107,5	33,5
60	380,0	90,0	151,0			115,5	35,5
64	412,0	96,0	161,0			123,5	37,5
70	459,0	105,0	176,0			135,0	41,0
80	520,0	120,0	201,0			153,5	47,5
90	586,0	135,0	230,0			175,0	55,0
100	643,0	150,0	253,0			193,0	60,0
110	691,0	165,0	276,0			211,0	65,0
120	750,0	180,0	300,0			230,0	70,0

Adapter Adapter Annex E7 Anhang E7





Size Größe	Intersection Plate Knotenblech					
M	tGL	dL	f	AK	Anwendungsbereich / application range α	
mm	mm	mm	mm	mm	o o	
8	8,0	9,0	14,5	83,0	40-90	
10	10,0	11,0	17,5	103,0	40-90	
12	12,0	13,5	21,5	125,0	40-90	
14	15,0	16,0	26,0	148,0	40-90	
16	15,0	18,0	29,0	165,0	40-90	
20	20,0	22,0	35,0	205,0	40-90	
24	20,0	26,0	42,0	245,0	40-90	
27	20,0	30,0	48,0	270,0	40-90	
30	25,0	33,0	53,0	309,0	40-90	
36	25,0	39,0	62,0	356,0	40-90	
42	30,0	45,0	72,0	410,0	40-90	
48	35,0	51,0	82,0	475,0	40-90	
52	40,0	55,0	88,0	509,0	40-90	
56	40,0	59,0	95,0	551,0	40-90	
60	45,0	63,0	100,0	585,0	40-90	
64	45,0	67,0	107,0	626,0	40-90	
70	50,0	73,0	117,0	683,0	40-90	
80	60,0	83,0	133,0	784,0	40-90	
90	70,0	95,0	152,0	885,0	40-90	
100	75,0	109,0	174,0	971,0	40-90	
110	85,0	121,0	193,0	1080,0	40-90	
120	95,0	132,0	210,0	1180,0	40-90	

Intersection Plate Knotenblech Annex E8 Anhang E8



Size	Design tension resistance F _{t,Rd}
Größe	Zugtragfähigkeit F _{t,Rd}
М	kN
mm	RIV
8	19
10	30
12	43
14	59
16	80
20	125
24	180
27	235
30	286
36	417
42	573
48	753
52	898
56	1037
60	1207
64	1367
70	1663
80	2220
90	2857
100	3574
110	4371
120	5249

Design values calculated as examples according to Annex A1 using the following calculation formulas and partial safety factors:

$$F_{t,Rd} = F_{t,Rd,Tension\;Rod} \; = min \; \{ \; A \; \cdot f_{y,k}/\gamma_{M0} \; ; \; 0.9 \cdot A_S \cdot f_{u,k}/\gamma_{M2} \}$$

 γ_{M0} = 1.0 für Stahl

 $\gamma_{M2} = 1.25$

The values given for the partial safety factors γ_{M0} and γ_{M2} are recommended minimum values. They should be used in cases where no values are given in national regulations of the Member State where the tension rod system is used or in the respective National Annex to Eurocode 3.

PFEIFER Tension Rod System UMIX PFEIFER Zugstabsystem UMI

Design tension resistance Bemessungswert der Zugtragfähigkeit Annex F1 Anhang F1



Size	Design tension resistance F _{t,Rd}
Größe	Zugtragfähigkeit F _{t,Rd}
М	kN
mm	RIV
8	19
10	30
12	43
14	59
16	80
20	125
24	180
27	235
30	286
36	417
42	573
48	753
52	898
56	1037
60	1207
64	1367
70	1663
80	2220
90	2857
100	3574
110	4371
120	5249

Design values calculated as examples according to Annex A1 using the following calculation formulas and partial safety factors:

$$F_{t,Rd} = F_{t,Rd,Tension\;Rod} \; = min \; \{ \; A \; \cdot f_{y,k}/\gamma_{M0} \; ; \; 0.9 \cdot A_S \cdot f_{u,k}/\gamma_{M2} \}$$

 γ_{M0} = 1.1 for stainless steel

 $\gamma_{M2} = 1.25$

The values given for the partial safety factors γ_{M0} and γ_{M2} are recommended minimum values. They should be used in cases where no values are given in national regulations of the Member State where the tension rod system is used or in the respective National Annex to Eurocode 3.

PFEIFER Tension Rod System UMIX stainless steel PFEIFER Zugstabsystem UMIX nichtrostender Stahl

Design tension resistance Bemessungswert der Zugtragfähigkeit Annex F2 Anhang F2